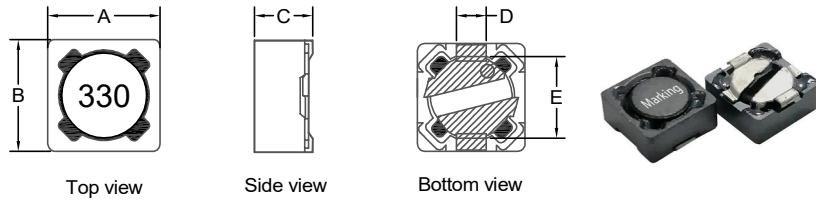


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Outline Dimensions(Unit:mm)



| A | B | C | D | E |
|------|------|------|------|------|
| Max | Max | Max | REF | REF |
| 7.50 | 7.50 | 4.50 | 1.80 | 5.40 |

Recommended Soldering Temperature Graph.



Electrical Schematic



Suggested Pad layout



| | |
|---|----------|
| H | 2.20 REF |
| I | 1.50 REF |
| J | 4.80 REF |

| | Standard Profile | Standard Profile |
|------------------|---------------------|---------------------|
| Pre-heating | 150~180°C,90s±30s | |
| Heating | above 220°C,30s-60s | above 240°C,30s Max |
| Peak temperature | 245°C±3°C | 260°C,10s |
| Cycle of reflow | 2 times | 2 times |

Electrical Characteristics(@25°C)

| Inductance 1KHz,0.25V | DC Resistor | Isat (A Max) |
|--------------------------|-------------|------------------|
| 33.0uH±20% | 0.170Ω Max | L(0.96A)≥75%*LOA |

***Operating Temperature: -40°C~+125°C
(Temperature rise included)

***Storage Temperature: -40°C~+125°C

***Storage Humidity:RH10%~70%

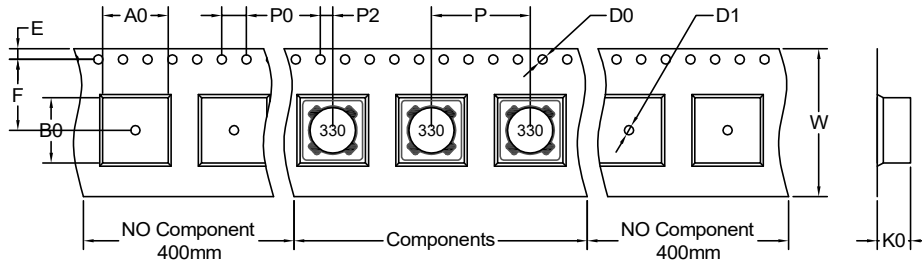
***Weight:Approx 0.74g.

| | | | | | | | | | | | | | |
|-----|-------------|------|------|---|--|---|--|---|--|--|--|---|--|
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| REV | DESCRIPTION | APPD | DATE | | | | | | | | | | |

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RoHS

Packing Specifications(Unit:mm):



| | | | |
|----|------|----|------|
| A0 | 7.60 | F | 7.50 |
| B0 | 7.60 | D0 | 1.50 |
| P | 12.0 | D1 | 1.50 |
| P0 | 4.00 | K0 | 5.05 |
| P2 | 2.00 | W | 16.0 |
| E | 1.75 | | |



Quantity:1000pcs/Reel



Quantity: 1000pcs



PE bag



Outer cases: 8000pcs/box
Insufficient boxes filled with inner boxes or fillers



Inner box
Quantity: 4000 pcs/box

| | | | |
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SMD SHIELDED
POWER INDUCTORS
Material Number: A340704HS110

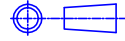
Customer Name:
Document/Rev: 00
Specification Sheet: 2 of 4
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Reliability Testing:

| Ltem | Specified value | Test methods |
|---|---|--|
| High temperature Storage test Reference documents: MIL-STD-202G Method 108A | 1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%. | Temperature:85±2°C Time:96±2 hours. Tested not less than 1 hour, not more than 2 hours at room temperature.  |
| Low temperature Storage test. Referencedocuments: IEC 68-2-1A 6.1 6.2 | 1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%. | Temperature:25±2°C Time:96±2 hours. Tested not less than 1 hour, not more than 2 hours at room temperature.  |
| Humidity test Reference Documents: MIL-STD-202G Method 103B | 1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%. | 1.Dry oven at a temperature of 40°±5°C for 24 hours. 2.Measurements At the end of this period 3.Exposure:Temperature:40±2°C, Humidity: 93±3%RH Time:96±2 hours. 4.Tested while the specimens are still in the chamber. 5. Tested not less than 1 hour, nor more than 2 hours at room temperature.  |
| Heat endurance of Reflow soldering | 1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%. | Preheat:150°C,60 second. Solder:Sn/Ag/Cu. Solder:Temperature:260±5°C. Flux:Rosin flux. Reflow peak time 10 second at 260°C  |

| Ltem | Specified value | Test methods |
|--|--|--|
| Thermal shock test Reference documents: MIL-STD-202G Method 107G | 1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%. For T:weiges≤28g:15 Min 28g≤weights≤136g:30 Min | First-40°C for T time,next+125°C Ttime as 1 cycle. Go through 20 cycles.  |
| Solderability test Reference documents: MIL-STD-202G Method 208H IPC J-STD-002B | Terminals area must have 95% Min. Solder coverage. | Dip pads in flux then dip in solder pot at 245±5°C for 5 second. Soler:Sn(93.5)Ag(3.5). Flux:Rosin flux. |
| Vibration test Reference documents: MIL-STD-202G Method 201A | 1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%. | Apply frequency 10~55Hz. 0.75mm amplitude in each of perpendicular direction for 2 hours.(total 6 hours).  |
| Drop test Reference documents: MIL-STD-202G Method 203G | 1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%. For T:weiges≤28g:15 Min 28g≤weights≤136g:30 Min | Packaged & Drop down from 1m with 981m/s2(100G)attitude in 1 angle 1 ridges & 2 surfaces orientations. |
| Terminal strength push test Reference documents: JIS C 5321:1997 | Pulling test: DEFINE:A:sectional area of terminal A≤8(Sq M) Force≥5N time:30sec 8(Sq M)<A≤20(Sq M) Force≥10N time:10sec 20(Sq M)<A force≥20N time:10sec Bending test: Soldering the products on PCB,after the pulling testand bending test, terminal should not pull off | Bend the testing PCB at middle point, the deflection shall be 2mm  |

| | | | | | | | | |
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| Ltem | Specified value | Test methods |
|--|---|--|
| Resistance to solvent test Reference documents: IEC 68-2-45:1993 | No case deformation or change in appearance, or obliteration of marking | To dip parts into IPA solvent for 5±0.5Min, then drying them at room temp for 5 Min, at last, to brushing making 10 times. |
| Electronic characteristic test of major products | Refer to catalogue of specific products | Refer to catalogue of specific products |
| Overload test Reference documents: | 1. During the test no smoke, no peculiar, smell, no fire | Apply twice as rated current for 5 minutes. |

Recommended solderability temperature profile:



Use rosin-based flux
Don't use high acidic flux with halide content exceeding 0.2(wt)% (chlorine conversion value).
Use lead-free solder, use Sn-3.0Ag-0.5Cu solder
Standard thickness of solder paste: 0.12-0.15mm

| | | | | | | | | |
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